BONDERITE

BONDERITE C-AD 4215 AERO

Known as Turco 4215 ADD
February2014

PRODUCT DESCRIPTION

BONDERITE C-AD 4215 AERO provides the following product characteristics:

Technology	Metal Pre-Treatment
Product Type	Additive
Application	Immersion and Spray

BONDERITE C-AD 4215 AERO is a clear, colorless liquid designed to be added to BONDERITE C-AK 4215 AERO and other alkaline cleaners to enhance cleaning ability when difficult-to-remove soils are encountered. BONDERITE C-AD 4215 AERO can be added to spray or immersion alkaline cleaners and is considered to be compatible with ferrous and nonferrous alloys, provided the base cleaner is also compatible with these alloys.

Application Areas

BONDERITE C-AD 4215 AERO offers these features:

1. Readily soluble in alkaline cleaners at recommended concentrations
2. Flash point at 110°C, Cleveland Open Cup Method
3. Compatible with ferrous and nonferrous alloys
4. Readily rinses from parts with cool to warm water
5. Use at low concentrations from 1 to 2% by volume

TECHNICAL DATA

Appearance	clear liquid
Density, g/ml	0.951 to 0.961

DIRECTION OF USE

Preliminary Statement

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Use instructions

Mix BONDERITE alkaline cleaner per instructions. When cleaner is thoroughly mixed, add BONDERITE C-AD 4215 AERO in a quantity of 1 to 2% by volume of the solution. The operating temperature range is from 60° to 80° C, with a preferred temperature of 70°C. The use of air or mechanical agitation is recommended for immersion cleaners. Rinsing techniques outlined for the particular alkaline cleaner should be followed for optimum performance.

Storage

Temperature, °C	0 to 40
Shelf-life (in unopened original packaging), months	24

Classification

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazardous Information
Transport Regulations
Safety Regulations

Saphonyx

ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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